



# SWIFT ROOFTOP WIND ENERGY SYSTEM™

Installation Procedure

TO BE INSTALLED BY COMPETENT PERSONNEL ONLY



Document Issue Record

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## 1. Definitions and Abbreviations

<b>AC</b>	Alternating Current
<b>CSA</b>	Cross Sectional Area
<b>CWS</b>	Gland rating that must be used
<b>DC</b>	Direct Current
<b>DNO</b>	Distribution Network Operator
<b>I+</b>	Inverter positive
<b>I-</b>	Inverter negative
<b>Is</b>	Inverter signal
<b>MCS</b>	Microgeneration Certification Scheme
<b>PSU</b>	Power Supply
<b>RD</b>	Renewable Devices Ltd
<b>SSEG</b>	Small Scale Embedded Generator
<b>SWA</b>	Steel Wire Armoured Cable
<b>S</b>	Signal line
<b>T+</b>	Turbine positive
<b>T-</b>	Turbine negative
<b>TS</b>	Turbine signal



## **2. Notes to Installers**



### 3. Drawings in Appendix F Installation Certificate ID0019-01

Complete one certificate per turbine and return to Renewable Devices Ltd within 28 days of commissioning. Incomplete or absent Installation Certificates will void the manufacturers warrantee. The installer is responsible for ensuring that the most up to date installation specification is used.

Install Manual Section		Results		Signature
	INSTALLATION SITE DETAILS	Contact name:		
		Address:		
		Phone number:		
	INSTALLER	Contact name:		
		Address:		
		Phone number:		
3	SITE SURVEY	Site survey reference number:		
		Site survey approved by Renewable Devices?	YES / NO	
		Site survey read and understood by installer? Turbine installed as detailed in site survey?	YES / NO	
5	GOODS RECEIVED	I confirm that all goods were inspected on arrival and deemed in good condition.		
4	SERIAL NUMBERS	Turbine number		
		Rotor		
		Nacelle		
		Fins and Booms		



		Inverter				
6	<b>MOUNTING SYSTEM</b>	Mast / Flat Roof Stand / Stand Alone Mast				
6.2	<b>TEST M1 HYDRAULIC LOAD TEST RESULTS TO BS 5080-1</b>	All studs tested to 13kN	ACCEPTABLE / NOT ACCEPTABLE			
6	<b>MOUNTING SYSTEM</b>	I confirm that the mounting system has been installed and tested according to Renewable Devices Installation Manual.				
7,8	<b>NACELLE, FINS, BOOMS</b>	I confirm that the nacelle, fins and booms have been installed and tested according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.				
5.1	<b>TEST E1 ELECTRICAL COMPONENT CHECK</b>	12V PSU Functioning OK	YES / NO			
		Brake Release OK	YES / NO			
		DC Voltage generated	YES / NO			
9.1	<b>STEEL WIRE ARMOUR CABLE DETAILS</b>	SWA length in metres				
		SWA cable size in mm <sup>2</sup>				
9.2	<b>TEST E2 DC WIRING CHECK</b>	Min reading	L+	L-	LS	
		Earth	MΩ	MΩ	MΩ	
		LS	MΩ	MΩ		
		L-	MΩ			
		Acceptable / Not Acceptable				
9.3	<b>TEST E3 DC ISOLATOR CHECK</b>		Turbine side	Inverter site	Open/ Closed Loop	Actual
		Off	TS	IS	O	
			T-	I-	O	
			T+	I+	O	
		On	TS	IS	C	
			T-	I-	C	
			T+	I+	C	
		Brake	TS	IS	O	
			T-	I-	C	
			T+	I+	C	
		Reset	TS	IS	O	



			T-	I-	O			
			T+	I+	O			
			TS	I-	C			
			T-	IS	C			
		Acceptable / Not Acceptable						
9.4	TEST E4 DC Installation Test	12V PSU Functioning OK		YES / NO				
		Brake Release OK		YES / NO				
		DC Voltage generated		YES / NO				
9.1	DC ISOLATOR LOCATION							
8, 9	DC WIRING INSTALLATION	I confirm that Earth and DC wiring have been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
11	AC WIRING	I attach a copy of the AC wiring test certificate.						
		I confirm that the AC wiring has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
11.1	INVERTER TEST	Switch on and countdown ok		YES / NO				
		Code version						
11	INVERTER INSTALLATION	I confirm that the inverter has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
12	ROTOR	I confirm that the rotor has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
13	TURBINE FUNCTION	<b>NOTE: the turbine is only deemed to have been fully installed once the total energy generated has been seen to increase from the initial value.</b>						
		Was the turbine observed generating power on day of install (depends on wind availability)?		YES / NO				



		Initial kWh reading	Date	
		Second kWh reading	Date	
13	HANDOVER	SSEG sheet sent to DNO, and copy attached?	YES / NO	
		Owners Manual to customer?	YES / NO	

**DECLARATION**

I/we, being the person(s) responsible for the installation of the SWIFT™ Rooftop Wind Energy System(s) noted above, hereby CERTIFY that I/we have been trained and authorised by Renewable Devices Ltd to carry out this work, and that the installation and commissioning has been carried out in complete compliance with the most recent SWIFT™ installation specification as issued by Renewable Devices Ltd, and all appropriate Health & Safety legislation.

I hereby CERTIFY that all of the tests detailed in the SWIFT installation specification have been carried out, that the above tests were carried out by me, and that the results are as shown above.

I hereby CERTIFY that the G83/1 SSEC Installation Commissioning Confirmation has been completed and submitted to the DNO. Attach a copy of the SSEC Installation Commissioning Confirmation to this document when returning to Renewable Devices Ltd.

<b>NAME</b> (Please print full name)	
<b>SIGNATURE</b>	
<b>COMPANY/CONTRACTOR</b>	
<b>INSTALLATION DATE</b>	

Return to Installer Returns; Renewable Devices Ltd; SAC Bush Estate  
Edinburgh EH26 0PH within 28 days of commissioning.



- Appendix G SC0026, SC0018 & Technical Drawings give an overview of the components of the turbine.
- Unless otherwise agreed in writing with Renewable Devices , all aspects of the installation must conform to these drawings and to this installation procedure.
- The user manual PD0017 describes the operation of an installed Swift Rooftop Wind Energy System™.
- Before proceeding with the installation, check that your Swift Rooftop Energy System™ has been shipped with a Kaco Powador 2002 inverter. If this is not the case, consult Appendix C Alternative Inverter installation procedure
- Prior to commencing any work confirm that the documentation used is the current version for the Swift system to be installed.
- For the warranty to be valid all the documentation specified in a completed Appendix F Installation Certificate ID0019-01 must be returned within 28 days of commissioning the turbine.

### **3.1. Installer Training**

- No installation of the Swift Rooftop Energy System should be carried out without prior accreditation to or similar to those required by the UK MCS accreditation Scheme, Energy Savings trust or LCBP. Experience in wind turbine resource assessment, Wind turbine siting and installing and commissioning Grid tie inverters to the 17<sup>th</sup> edition of the UK IEE Wiring regulations are essential.
- This installation procedure is intended as guidance for qualified installers only.

### **3.2. Site Survey / Training**

- Prior to installation a site survey including resource assessment and structural assessment must be carried out.
- RD Energy Solutions, a consultancy division in the Renewable Devices Group of companies can offer training site surveys and installation if requested.



### **3.3. Documentation**

The following documents accompany the installation procedure.

- Owners Manual PD0017
- Appendix E SSEG Commissioning Sheet
- Appendix F Installation Certificate ID0019-01
- Appendix G SC0026, SC0018 & Technical Drawings

The following documents are also required.

- ETA-02/0024 Fischer resin anchor instructions (FIS V 360 resin system)
- Fischer resin data sheet
- Fischer loadings and structure assessment docs
- BS 5080-1:1993 - Structural fixings in concrete and masonry. Method of test for tensile loading
- Kaco New Energy Powador 2002 User & Installation manual – Wind
- CE72 - Installing small wind-powered electricity generating systems, Guidance for installers and specifiers
- BS 7671 - IEE Wiring Regulations, 17th Edition or the relevant local regulations

The following forms must be completed and returned to the relevant organisations. Without the return of these documents the Swift turbine warranty is invalid and the installation may be illegal.

- Appendix E SSEG Commissioning Sheet to the local DNO
- Appendix F Installation Certificate ID0019-01 to Renewable Devices Ltd



## Installation Procedure Overview

**Notes:**

- The table below and on the following pages gives an overview of the installation process and refers to the documentation that must be completed at each stage in the process.
- Unless otherwise specified all results should be recorded on ID0019.

Section	Actions	Supporting Docs	Record Results
N/A	<ul style="list-style-type: none"> <li>• Perform a Site survey</li> <li>• Check that the turbine can be installed as described in the site survey and this procedure.</li> </ul>	SC0026	
5	<ul style="list-style-type: none"> <li>• Check all components are present and in good condition.</li> <li>• Test nacelle and power supply.</li> <li>• Record serial numbers.</li> </ul>	SC0026	<ul style="list-style-type: none"> <li>• Site details</li> <li>• Serial numbers</li> <li>• E1 test results</li> </ul>
6	<ul style="list-style-type: none"> <li>• Install mounting studs &amp; wait for cure - up to 24 hours (temperature dependant)</li> <li>• Carry out hydraulic load test to BS 5080-1 (Test M1).</li> <li>• Install brackets and mast</li> </ul>	SC0026 BS 5080-1 SC0026	<ul style="list-style-type: none"> <li>• M1 test results</li> <li>• Mounting system</li> </ul>
7	<ul style="list-style-type: none"> <li>• Fit nacelle to mast.</li> <li>• Fit mast cable.</li> <li>• Carry out brake release test and DC voltage test (Test E1).</li> </ul>	SC0026	<ul style="list-style-type: none"> <li>• E1 test results</li> </ul>

Continued on next page.



Section	Actions	Supporting Docs	Record Results
8	<ul style="list-style-type: none"> <li>Fit fins and booms to nacelle.</li> </ul>	SC0026	
9	<ul style="list-style-type: none"> <li>Connect SWA from mast to DC isolator. Test DC wiring (Test E2).</li> <li>Test function of DC isolator (Test E3).</li> <li>Test the DC installation (Test E4)</li> </ul>	SC0026 SC0026	<ul style="list-style-type: none"> <li>E2 test results</li> <li>E3 test results</li> <li>E4 test results</li> </ul>
10	<ul style="list-style-type: none"> <li>Mount the inverter</li> <li>Connect the DC isolator to the inverter</li> </ul>	Kaco Powador 2002 Manual	
11	<ul style="list-style-type: none"> <li>Install the AC isolator</li> <li>Connect and test AC wiring from distribution board to inverter (requires qualified electrician).</li> <li>Inverter Test (Test E5)</li> </ul>	SC0026	<ul style="list-style-type: none"> <li>E5 test results</li> <li>Electrical system</li> </ul>
12	<ul style="list-style-type: none"> <li>Fit rotor.</li> <li>Fit nose cone</li> </ul>	SC0026	<ul style="list-style-type: none"> <li>Rotor installation</li> </ul>
13	<ul style="list-style-type: none"> <li>Observe turbine function</li> <li>Provide customer with Owners Manual.</li> <li>Return ID0019 &amp; SSEG Sheet to Renewable Devices</li> <li>Send SSEG Sheet to the DNO.</li> </ul>	PD0017 ID0019 SSEG Sheet	
N/A	<ul style="list-style-type: none"> <li>Continue to check and monitor turbine performance.</li> </ul>		



## **4. Unpacking and Inspection of System**

### **Notes:**

- Prior to commencing with the installation, all of the components of the system should be inspected for signs of shipping damage and the serial numbers recorded on Appendix F Installation Certificate ID0019-01.
- If a component is damaged in shipping, the warranty will be void.

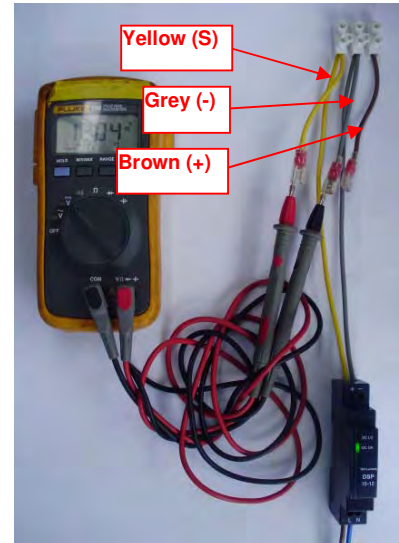
### **4.1. Electrical Component Check – Test E1:**

#### **Notes:**

- This test confirms that the Swift nacelle has not been damaged in transit and the 12V power supply is functioning correctly.
- Making incorrect connections during this test may result in false positives and irreparable damage to the on-board-electronics.
- This test should be performed with the nacelle still in its original polystyrene packaging on a level surface, if performed at an angle the on-board acceleration switch will lock the turbine brake on, requiring a reset.

#### 4.1.1. PSU 12V test:

- Connect a lead and socket to the 12V PSU but do NOT connect to the mains.
- Connect leads to the PSU:
  - Grey 1.5mm<sup>2</sup> to PSU negative
  - Yellow 1.5mm<sup>2</sup> to PSU positive
- Connect these to a terminal block with appropriate test points attached as indicated in the photo.
- Connect a multimeter set to read dc voltage across the –ve and +ve test points from the 12V PSU (grey and yellow wires respectively)
- Briefly connect the 12V PSU to the mains to confirm that it outputs 12V.



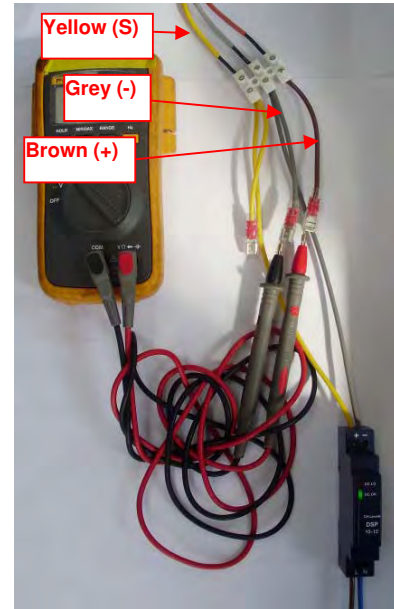
#### 4.1.2. Brake test set-up:

- Connect the mast cable to the terminal block.
- Connect the positive output of the 12V PSU to the signal line [Lead 3], the negative to the DC negative of the nacelle [Lead 1], and the positive of the nacelle [Lead 2] to the remaining test point on the terminal block.
- Connect a multimeter set to read DC voltage to the DC negative and positive of the nacelle at the test points connected to the terminal block.



#### 4.1.3. Brake release test:

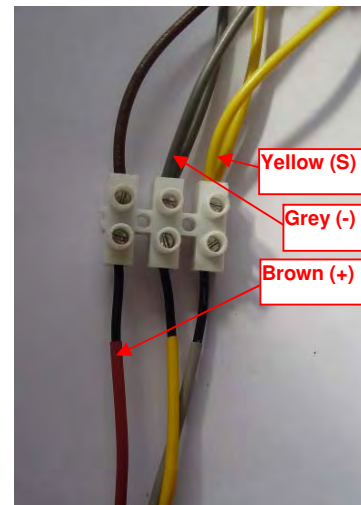
- Confirm that the brake is active by turning the shaft of the nacelle: a pulsing resistance should be felt.
- Connect the 12V PSU to the mains.
- Confirm that the brake has been released by turning the shaft of the nacelle: very little resistance should be felt.
- Confirm that a voltage is produced across the DC negative and positive of the nacelle and that the polarity is as expected while turning the shaft of the nacelle.
- Disconnect the 12V PSU and confirm that the brake has been reapplied.
- Record the results on sheet ID0019– Test E1



#### 4.1.4. Resetting the turbine:

- If the brake is not released disconnect the 12V PSU from the mains. Reverse the connections from the PSU at the terminal block, so that the 12V PSU positive is connected to the nacelle negative (#1) and the PSU negative to the nacelle signal (#3). This reversal effectively provides a –ve 12 signal which resets the nacelle safety systems.
- Connect the 12V PSU to the mains for approximately 5 seconds.
- Repeat 4.1.2 & 4.1.3, the brake should now release and reapply.

If the break does not release ensure nacelle is laying flat in its packaging if the break does not reset return the turbine to your distributor and repeat the Reset. Renewable Devices for advice.





## 5. Installation of Wall Mounting System

### 5.1. Bracket Positions and Marking Up

#### Notes:

- See sheet 3 of SC0026 for the correct bracket positions and for the rotor position relative to the top bracket and roof ridgeline.
- The brackets are attached to the wall using a Fischer resin anchor system.
- The resin anchors should be installed in accordance with the directions given in the Fischer documents; these can be found through the Fischer website: [www.fischer.co.uk](http://www.fischer.co.uk), and searching for details relating to “injection cartridge FIS V” on their online catalogue.
- **The Fischer document ETA-02/0024 should be read in its entirety prior to commencing an installation.**
- The depth and diameter requirements for the holes specified (14 mm diameter x 250 mm depth) are typical for most masonry but may need to be modified following consultation with a structural engineer.
- Contact Fischer if there is any doubt over the hole requirements or installation technique.
- If the proposed siting of the turbine is not as described in the structural survey then it should be re-examined before work proceeds.

- 5.1.1.
- Mark out the positions of the holes for the resin anchors using a plumb-line, tape measure and spirit level.
  - Pay close attention to sheet 3 of SC0026. It may be necessary to move a bracket position up or down within the given tolerances to ensure that the anchors are fixed to solid brick/block/stone and not into mortar.

- 5.1.2.
- Install the Fischer resin anchors in accordance with the Fisher documentation.



## **5.2. Hydraulic Pull Test (Test M1)**

### **Notes:**

- Once the stud has cured, each stud should be tested using a portable tension tester / hydraulic load tester.
- Tests should be carried out to BS 5080-1:1993 (Structural fixings in concrete and masonry. Method of test for tensile loading.)

### **5.2.1.**

- Test pull each stud to 13kN
- If a stud fails:
  1. Grind the stud off.
  2. Reposition the bracket within the tolerances of sheet 3 of SC0026.
  3. Test again after curing.
- Record the test results on the commissioning sheet ID0019.



### 5.3. Installing the Brackets and Mast

**Notes:**

- See sheets 1 and 4 of SC0026 for details of the bracket assembly and tightening torques.
- It is the installer's responsibility to ensure that all lifting is carried out safely. The mass of the pole is 40 kg.
- Depending on the lifting method used, it is recommended to assemble 3 of the 4 brackets to the wall and one to the pole.

**5.3.1.**

- Fit the rubber bushes to the lower mounting brackets.
- Attach the lower mounting bracket to the spacer bracket.
- Fix three of these part completed assemblies to the bottom three sets of Fischer resin anchors.
- Fix the entire top bracket assembly to the pole at the position shown in the wall-mounting diagram on sheet 3 of SC0026.

**5.3.2.**

- Once the top bracket is secured and the bolts correctly tightened it can be used as a lifting point.
- Use an appropriate lifting arrangement to lift the pole so that the top bracket assembly can be fitted to the top pair of Fischer M12 Anchor bolts.
- Fit the M12 Nylock nuts to secure the pole.

**5.3.3.**

- The mast should now be in position on the remaining 3 clamps.
- Bolt on the front parts of the clamps to secure it to the wall.
- Ensure threadlock is applied and all nuts and bolts are tightened to the correct torque settings as detailed on sheet 1 of SC0026.
- Sign off the mounting installation section of the commissioning sheet ID0019.



## 6. Nacelle Assembly

### Notes:

- See sheets 1 and 5 of SC0026 for details of the nacelle assembly and tightening torques.

### 6.1. Lifting the Nacelle

#### Notes:

It is the installer's responsibility to ensure that all lifting is carried out safely.

The mass of the nacelle is 35Kg.

#### 6.1.1.

- The end of the mast cable should be lowered down the length of the mast.
- Ensure that there is sufficient cable to reach the connector at the bottom of the mast with approx 300mm spare.

#### 6.1.2.

- Adjust the working platform to a comfortable height before lifting the nacelle onto the pole.
- Lower the nacelle taking care not to trap wires between the base of the nacelle clamp and the top of the pole.
- Ensure that no strain is put on the mast cable.

### 6.2. Fitting the Nacelle Clamp

#### 6.2.1.

- Swivel the base of the nacelle so the pre-drilled hole in the aluminium pole lines up with the hole provided in the nacelle base for the M10x20 retaining bolt.
- The nacelle clamp is tightened using the 8 M6x40 cap screws.
- Apply thread lock to all the bolts and observe the correct torque sequence as illustrated on sheet 5 of SC0026.
- Tighten all bolts lightly at first so that there is an even spacing on both sides of the nacelle clamp.



### **6.3. Fitting the Mast Cable Connector Block**

- 6.3.1.**
- At the base of the mast, connect the mast cable to the connector block (Part 150 0016).
  - Ensure that there is at least 300mm cable spare below the mast.



## 7. Fitting the Fins and Booms

### Notes:

- See sheets 1 and 7 of SC0026 for details of the fin and boom assembly and tightening torques.

- 7.1.1.**
- Apply thread-lock to all fixings.
  - Fit each of the boom clamps with 2 M6x30 cap screws and 1 M6x60 cap screw with the M6 Stayite flanged nut to the booms.
  - Tighten all bolts lightly so that there is an even spacing on both sides of the boom clamp and then tighten to the required torque.
- 7.1.2.**
- Attach each fin using 4 M6x16 bolts.
  - Thread-lock and tighten to the required torque.
- 7.1.3.**
- Fit the boom and fin assembly to the nacelle.
  - The boom with the hinged furling mechanism **MUST BE** placed into the right hand slot on the nacelle as viewed from behind the nacelle.
  - Check that fins are vertical before finally tightening the nacelle clamps to the required torque.
- 7.1.4.**
- On completion of the nacelle, fin and boom installation, sign off the relevant section of the commissioning sheet ID0019.



## **8. DC Connections**

### **8.1. Earthing**

**Notes:**

- The correct earthing arrangement for the turbine nacelle and mast is dependant on site specific factors. See sheet 7 of SC0026 for earthing notes.
- All earthing should be in accordance with BS 5176: 17<sup>th</sup> Edition.
- The recommendations in CE72 - Installing small wind-powered electricity generating systems, guidance for installers and specifiers should be followed to comply with the UK MCS requirements.
- A mast earth must be provided in accordance with CE72 and all applicable local regulations.
- As general guidance, the shielding of the DC SWA should be bonded to the mast.
- If a Lightning Protection System (LPS) is installed or the appropriate earthing arrangement is ambiguous then advice should be sought from a qualified electrical contractor.



## 8.2. Connection of Mast and Mast Cable to DC Isolator

### Notes:

The DC isolator is supplied with the Swift Turbine. This is not a standard isolator and should not be substituted with any other isolator.

See sheets 7 and 9 of SC0026 for an overview of the DC wiring.

Incorrect wiring can cause irreparable damage to the systems electronics.

All DC wiring to be rated minimum 600V DC to earth, 1000V DC between conductors and rated for a minimum of 10A

- Three phase SWA has the correct colours for DC wiring harmonised regulations. The black core should be taped or heat shrunk in yellow at both ends to indicate that it is the signal cable.
- The gland for the SWA **MUST** be below the lowest bracket, any other position will compromise the integrity of the turbine pole.

**8.2.1.** • Mount the DC Isolator on a wall close to the intended position of the grid tie inverter.

**8.2.2.** • Decide on an appropriate position on the mast for the SWA gland (CW 20S).  
• The gland **MUST** be below the lowest bracket.

**8.2.3.** • Drill and tap for the gland. (For a 20S brass gland, thread is normally M20x1.5.)  
• Strip back the sheath and armour so that there is sufficient length for the cores to be dropped and connected at the bottom of the pole.

**8.2.4.** • Connect the cores of the SWA cable to the connector block at the bottom of the mast.  
• Once the connections are complete, push the connector block back up into the pole and fit the end cap provided.

**8.2.5.** • Connect the three cores of the SWA cable to the T-, T+ and TS terminals of the DC isolator.



### 8.3. Continuity Testing – DC Wiring (Test E2)

**Notes:**

This test MUST be carried out before the connection is made to the inverter. A short circuit in the DC wires can cause permanent damage to the inverter or electronics in the nacelle.

DO NOT use a megger tester for this test, as it will damage the turbine electronics.

- 8.3.1.**
- Prior to commencing this test the following should be confirmed:  
The wiring from the DC isolator to the nacelle is complete  
The wiring from the DC isolator to the inverter is not connected  
The DC isolator is in the OFF position.
- 8.3.2.**
- Using a multimeter, check the resistance across the three DC wires (T+, T-, TS) on the turbine side of the DC isolator and between these three wires and the turbine earth.
  - There should be no continuity between any pair of wires or between the wires and the mast earth.
  - The resistance value seen on the multimeter may not be stable, but in all cases should be greater than  $0.7M\Omega$  apart from to earth, which should show a stable open loop.
- 8.3.3.**
- Additionally check for continuity between the DC wiring and earth using a multimeter.
  - There should be no continuity between any of the DC wiring and earth.
- 8.3.4.**
- Record the results of the test (Test E2) on the commissioning certificate ID0019.

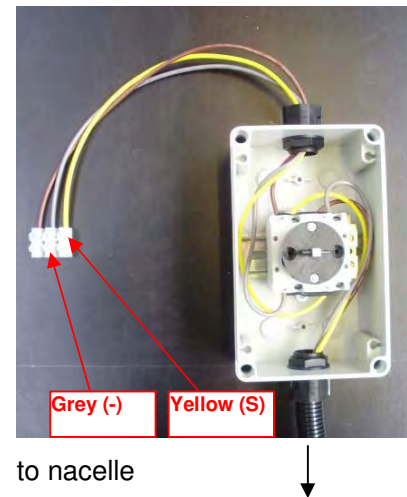
## 8.4. DC Installation Test (Test E3)

### Notes:

- This test must be carried out with the nacelle and mast cable installed and the SWA is connected to the connector block.

### 8.4.1. Test set-up:

- Connect a connector block via short lengths of correctly colour-coded wire to the inverter side connections of the DC isolator:
  - Signal (IS) – yellow
  - DC positive (I+) – brown
  - DC negative (I-) – grey

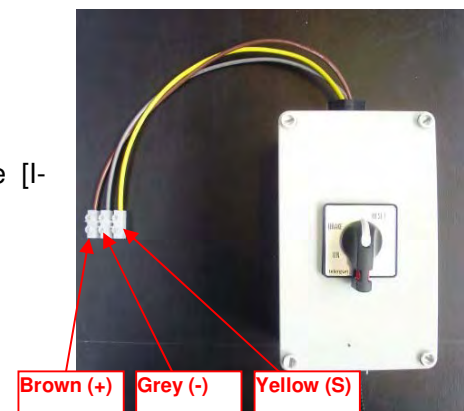


### 8.4.2. Brake confirmation:

- Rotate shaft of the turbine clockwise.
- The shaft should rotate with a pulsed resistance, confirming that the brake is applied.

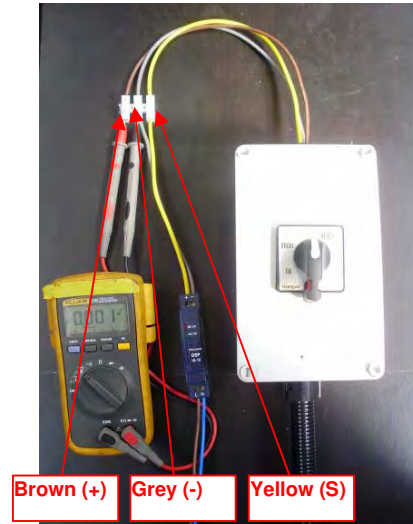
### 8.4.3. Multimeter connection:

- Replace the cover of the DC isolator.
- Set a multimeter to read DC voltage.
- Connect it between the DC positive [I+] and Negative [I-] lines at the connector block.



**8.4.4. Brake release:**

- Using the same configuration as in section 5.1.1 (12V PSU test) connect the 12V PSU:
  - 12V PSU positive to signal.
  - 12V PSU negative to DC negative.
- Set the DC isolator to “ON”.
- This should release the brake while the voltage is applied.



**8.4.5. Brake release confirmation:**

- Rotate the shaft.
- There should be a smooth action, indicating that the brake has successfully released.

**8.4.6. Brake reset:**

- If the brake is not released:
  - Rotate the DC isolator to “RESET” and hold for 5 seconds.
  - Return the isolator to “ON”.
  - Repeat 9.4.5.

**8.4.7. Un-braked operation check:**

- When the shaft is rotated by hand, a voltage should be present between the DC lines, which will show on the multimeter, indicating correct operation.
- Check the polarity of the DC voltage is correct.
- Return the DC isolator to the “OFF” position.
- Disconnect the test equipment.

**8.4.8. Result recording:**

- If either Brake release conformation or Un-braked operation check do not produce the expected results then the electrical tests should be repeated in reverse order to try



and determine the location of the installation fault and remedial action taken as necessary.

- Record the results of the test (Test E3) on the commissioning certificate ID0019.



## **9. Grid Tie Inverter – Mounting and DC Connection**

### **Notes:**

- This manual is intended to supplement the Kaco Powador 2002 User & Installation manual supplied with the inverter only, NOT replace it.
- Read the complete Powador 2002 manual before installing the inverter.
- Mount the inverter in accordance with the Powador 2002 manual.

### **9.1. Mounting**

#### **Notes:**

- The procedure to install the inverter is described in section 7 of the Kaco Powador 2002 manual.
- The exact position of the inverter should be discussed with the customer and must comply with the recommendations made in section 7.1 of the Powador 2002 manual. Consideration should also be made to accessibility for service.

### **9.2. Inverter Connections to the DC Isolator**

#### **Notes:**

- Unless otherwise specified cable used should be of the same CSA as used for the run between the Turbine and DC isolator as specified in SC0026 sheet 7.
- If the printed markings on the switch are different to those indicated here, contact Renewable Devices before proceeding.



- 9.2.1.**
- Ensure that the top side of the isolator, which has the T+ and I+ terminals, is wired as indicated:
    - T+ (turbine positive) to the turbine DC positive
    - TS (turbine signal) to the turbine signal
    - T- (turbine negative) to the turbine DC negative
  - Make a connection between:
    - I+ (inverter positive) and the Kaco's lower DC + terminal with brown cable
- 9.2.2.**
- On the bottom side of the isolator make connections between:
    - IS (inverter signal) to the right "ERR" terminal in the Kaco using 1.5mm<sup>2</sup> yellow cable and the supplied connector.
    - I- (inverter negative) to the Kaco's lower "DC –" terminal with grey cable



## **10. Grid Tie Inverter – AC Connection**

### **Notes:**

- Before the AC connections are made, the DC tests described in section 8 must be completed.
- All connections should be made in accordance with the Kaco Powador 2002 User & Installation manual with the exception of the AC isolator as specified in section 10.1; this must be installed in addition to any other connection requirements specified by the Powador 2002 manual or local wiring regulations.
- The AC connections must be made and tested by a qualified electrician.
- The AC connections must be made as shown in sheets 7 and 9 of SC0026.

AC wiring must be rated for normal 240V AC operation.

AC conductors must be rated for 10A rms and not less than 1.5 mm<sup>2</sup> CSA.

**IMPORTANT!!** AC conductors to be sized for maximum 4% voltage drop. Most cable suppliers can provide look up tables to allow cables to be sized correctly.

Circuit protective conductor to be “high integrity” as per BS7671, section 607-02-04(i) (17<sup>th</sup> Edition)

## 10.1. AC Isolator Installation

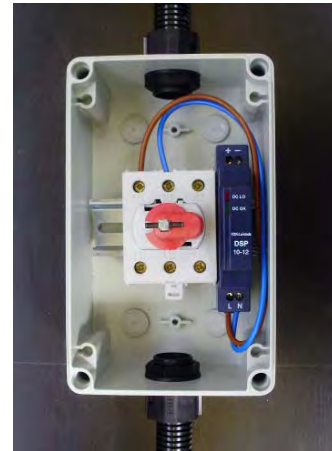
### Notes:

- The AC isolator also houses the 12V PSU used during the previous tests.
- Connection from the AC isolator to the grid/distribution board should only be completed once the DC Connections have been made, and is described in section 10.

10.1.1. • Mount the AC Isolator on the wall.

10.1.2. • Mount the 12V PSU on the Din rail to the right of the isolator.

- Make connections from the inverter side of the isolator to the PSU according to sheet 9 of SC0026 using 1.5mm<sup>2</sup> appropriately coloured cables.



10.1.3. • Connect the isolator to the AC connections of the inverter according to sheet 9 of SC0026

- Connect the PSU DC negative to the top inverter DC Negative terminal using 1.5mm<sup>2</sup> grey cable.
- Connect the PSU DC positive to the left Inverter “ERR” terminal using 1.5mm<sup>2</sup> yellow cable and the supplied connector.



## **10.2. Inverter Test (Test E4)**

### **Notes:**

- Ensure that the DC isolator is in the OFF position.
- From powering on the inverter for the first time the installer has ten minutes to change the country and language settings before these are locked. The Powador 2002 manual must be referred to and followed to ensure correct inverter installation and configuration.

**10.2.1.** • Follow the instructions in section 7.8.2 of the Powador 2002 manual, but with the DC isolator in the OFF position. .

- Check that the OK light comes on as soon as the inverter is connected to the grid.

**10.2.2.** • Enter the country and language settings as described in section 7.8.2 of the the Powador 2002 manual (default is German).

**10.2.3.** • After several minutes, check that the grid connection indicator is green (as shown in section 7.8.3).

**10.2.4.** • Press keys 1 and 2 simultaneously as explained in section 8.3 of the Powador 2002 manual and write down the DSP and MC software versions in ID0019.

- If all of the electrical tests have been passed, the electrical section of the commissioning sheet can now be signed off.



## 11. Fitting of Rotor and Nose Cone

### Notes:

- Lock the DC isolator in the OFF position while installing the rotor and nosecone.
- See sheets 1 and 10 of SC0026 for the assembly method and tightening torques for the rotor.
- Do not install the rotor and nosecone until all of the electrical connections and tests are completed and signed off.

With the brake released, the rotor can spin-up freely and may generate up to 400V across the DC lines. This can present a safety risk during connection as well as a risk of equipment damage if the lines are shorted.

- 11.1.1.**
- Place the key into the slot on the shaft of the nacelle and tap it into place gently.
  - Lift the rotor on to the shaft (make sure the taper of the hole on the shaft adapter matches the taper of the shaft) and push into place.
  - Fit the M30 washer and Staytite nut and tighten to the torque shown on sheet 1 of SC0026.
  - Once the Staytite nut has been tightened to the required torque check that the key cannot be seen protruding from the nacelle side of the rotor and that the rotor is securely mounted on the shaft.
- 11.1.2.**
- Fit the nose cone by clipping it over the front of the rotor.
  - Excessive force will break the clips; it should be gently pushed over the roots of the blades.
- 11.1.3.**
- Sign off the rotor installation section of the commissioning sheet ID0019.



## 12. Commissioning and Handover

### Notes:

- The warranty for the turbine is not valid unless the commissioning sheet ID0019 has been completed correctly and returned.

**12.1.1.** • Switch the DC isolator to the BRAKE and then the ON position.

**12.1.2.** • See the Owners Manual PD0017 for a description of the functioning of the turbine and inverter.  
• If the wind is sufficient for the turbine to generate, check power generation.

**12.1.3.** • Explain the functioning of the turbine to the customer.  
• Hand over the Owners Manual PD0017 to the customer.  
• Hand over the Kaco Powador 2002 User & Installation manual to the customer.

**12.1.4.** • Ensure that the commissioning sheet ID0019 is complete.  
• Complete the SSEG commissioning sheet and return this to the DNO and Renewable Devices.  
• Return a copy of the commissioning sheet ID0019 to Renewable Devices.



## **13. Appendix A Tools and Consumables**

This list is not exhaustive. Common tools found in an electrical and general tool kit will be required.



	TOOL	TASK
<b>General</b>	Tools listed in sheet 1 of SC0026.	All aspects of turbine installation
	Torque wrenches, range 5-40Nm	All aspects of turbine installation
	Slings > 2 tonne, shackles, rope and other lifting equipment as required	Lifting pole and nacelle
	Full range of allen hex key and hex socket adapter for use with torque wrench	All aspects of turbine installation
	Full range of ring spanners	All aspects of turbine installation
<b>Brackets</b>	Mobile pull tester rated to 13kN e.g. Hydra – jaws	Pull testing resin anchors
	Fischer resin gun	Resin anchors
	Laser level; chalk line; spirit level	Vertical alignment
	18.5mm HSS metal drill bit	SWA cable gland
	M20 x 1.5 hand tap	Armoured cable gland
	M16 & M14 masonry drill bit and hammer drill (>300mm)	Resin anchors
<b>Electrical</b>	Extra long 16 to 20 mm masonry drill bit	Armoured cable (15mm OD) through walls
	Electrical screwdrivers; wire strippers; crimping tools.	Electrical installation
	2mm, 2.5mm Allen hex key	panel on inverter
	Fluke multimeter and spare battery	Electrical tests
	Socket and lead	Electrical tests
<b>Rotor &amp; Nose Cone</b>	46mm socket or ring spanner	M30 Staytite shaft nut
	Torque wrench capable of 250 Nm	M30 Staytite shaft nut
	2 x padlock	Lock off isolators



### 13.1. Appendix B Consumable Items / Spares

	PART	USE
<b>General</b>	Loctite threadlock medium strength: 243	Threadlocking fixings during external installation
<b>Brackets and Pole</b>	Fischer A4 RGM M12 nominal length 300mm SS studding anchors x 8	Bracket
	M12 A4 SS nuts and washers (usually provided with anchors) x 8	Bracket
	Fischer FIS V 360 S resin	Bracket
	Nozzle for Fischer resin tubes and nozzle extenders	Bracket
	16mm Mesh sleeve for Fischer resin fixing x 8	Bracket
<b>Electrical</b>	1.5 mm <sup>2</sup> Brown tri-rated cable	L+ in DC wiring
	1.5 mm <sup>2</sup> Grey tri-rated cable	L- in DC wiring
	1.5 mm <sup>2</sup> Yellow tri-rated cable	Signal in DC wiring
	2.5 mm <sup>2</sup> Brown tri-rated cable	T+ in DC wiring
	2.5 mm <sup>2</sup> Grey tri-rated cable	T- in DC wiring
	2.5 mm <sup>2</sup> Yellow tri-rated cable	Signal in DC wiring
	4mm <sup>2</sup> earth cable	All earth wiring
	3 core (Brown/Grey/Black) steel wire armour sized per sheet 5 of SC0026. Use harmonised 3 phase wire	Mounting mast to DC Isolator wiring
	Brown, grey, yellow and green/yellow Insulation tape.	General wiring
	Two M20 Steel wire armour glands suitable for above SWA (CW 20S)	Mast wiring
	Range of crimps and banjos	Earthing connections (mast & DC isolator.)
M6 nuts and bolts	Mast earthing connection	



White flexible conduit and M20 glands e.g. Kopex or similar	All non-SWA wiring
Appropriate wall fixings (screws and rawl-plugs etc)	Wall fixing of inverter
MCB type C10	AC wiring



## 14. Appendix C Alternative Inverter

The following Appendix gives an overview of the installation process for the Alternative SWIFT inverter installation which differs slightly from the Kaco installation above. This appendix is only for the use of turbines supplied with a grey/white inverter marked with the word with SWIFT written in Bold and provides edits for this inverter type only. All other installation processes must be used in conjunction with this manual. The drawing SC0016 – Wall Mounted Installation Drawing gives an overview of the components of the turbine and how it is installed. Unless otherwise agreed in writing with Renewable Devices, all aspects of the alternative inverter installation must conform to this appendix first, then to SC0016 and this installation procedure. All sections and tests in the main body of the install procedure must be completed unless specifically replaced by an alternative test procedure within this appendix

### 14.1. Alternative Inverter – Mast Cable Connector

At the base of the mast, connect the mast cable to the connector block (part number 150 0016) as shown on sheet 9 of SC0016, ensuring that there is at least 300mm cable spare.

### 14.2. Alternative Inverter – Brake Release & DC Voltage Test (Test E1)

This test must be carried out with the nacelle and mast cable installed and before the SWA is connected to the connector block. See sheet 6 of SC0016 for the test set up. The Alternative Inverter provides its own signal so the additional power supply (PSU) is not necessary for these installations and the signal line comes directly from the S+ in the inverter.

1. Rotate shaft of the turbine clockwise. The shaft should rotate with a pulsed resistance, confirming that the brake is applied.
2. Set a multimeter to read DC voltage and connect it between the DC positive 2 [L+] (brown) and negative 1 [L-] lines (grey) at the connector block as shown in sheet 6 of SC0016. Using a 12V battery or 12V regulated PSU, apply 12V DC using between the DC negative 1 [L-] (grey) and signal line 3 [S] (Yellow). It is advisable to have short lengths of cable suitably terminated for connecting the chosen power supply to the terminal block prepared for this test. This should release the brake while the voltage is applied. Rotate the shaft. There should be a smooth action, indicating that the brake has successfully released.

3. If the brake is not released, connect the positive power supply terminal to cable 1 [L-] (grey) and the negative supply terminal to cable 3 [S] (yellow) and then hold for thirty seconds to reset the brake. Reapply 12V DC between the DC negative 1 [L-] (grey) and signal line 3 [S] (yellow).

4. When the shaft is rotated by hand, a voltage should be present between the DC lines, which will show on the multimeter, indicating correct operation. Check the polarity of the DC voltage is in accordance with the wiring numbers/names as shown in drawing SC0016 sheet 6.

### **14.3. Alternative Inverter – Mounting**

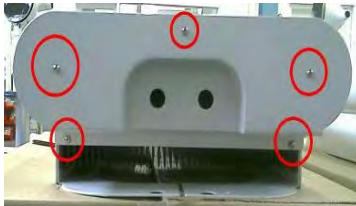
The exact position of the inverter should be discussed with the customer. There must be a minimum of 150mm of clear space around the inverter to allow for access and ventilation.



The grid tie inverter comes with a backing plate to facilitate wall mounting. This is fitted with wall plugs and woodscrews as appropriate.



Once the backing plate is attached the inverter can be mounted by fitting the slots in the back face of the casing over the tabs.



Drop out the base plate of the inverter by unscrewing the 5 screws shown.



With the base plate unscrewed, the terminals are accessible.

#### 14.4. Alternative Inverter – Continuity Testing – DC (Test E2)

This test must be carried out  
with the wiring from the DC isolator to the nacelle complete  
without the wiring to the inverter connected  
with the DC isolator in the OFF position.

This test **MUST** be carried out before the connection is made to the inverter. A short circuit in the DC wires can cause permanent damage to the inverter or electronics in the nacelle.



DO NOT use a megger tester for this test as it will damage the turbine electronics.

Using a multimeter, check the resistance across the four DC wires (L+, L-, Signal and Earth) on the turbine side of the DC isolator.

There should be no continuity between any pair of wires. The resistance value seen on the multimeter may not be stable, but in all cases should be greater than 0.7MΩ.

Record the results of the test (Test E2) on the commissioning certificate ID0001.

**14.5. Alternative Inverter –DC Isolator Switch Function Test (Test E3)**

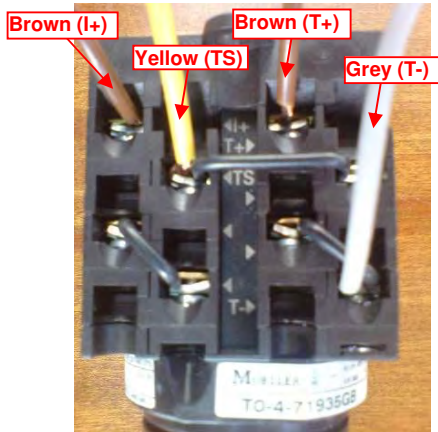
Check the following connections across the DC isolator to ensure that it has been wired correctly. This test must be carried out before the DC wiring is connected to the inverter.

Position	Turbine side		Inverter side		Requirement
Off	TS	Yellow	IS	Yellow	Open Loop
	T-	Grey	I-	Grey	Open Loop
	T+	Brown	I+	Brown	Open Loop
On	TS	Yellow	IS	Yellow	Closed Loop
	T-	Grey	I-	Grey	Closed Loop
	T+	Brown	I+	Brown	Closed Loop
Brake	TS	Yellow	IS	Yellow	Open Loop
	T-	Grey	I-	Grey	Closed Loop
	T+	Brown	I+	Brown	Closed Loop
Reset	TS	Yellow	IS	Yellow	Open Loop
	T-	Grey	I-	Grey	Open Loop
	T+	Brown	I+	Brown	Open Loop
	TS	Yellow	I-	Grey	Closed Loop
	T-	Grey	IS	Yellow	Closed Loop

Enter the results of the test in the commissioning sheet ID0001. Sign off the DC installation section of the commissioning sheet ID0001.

## 14.6. Alternative Inverter – Connections to the DC Isolator

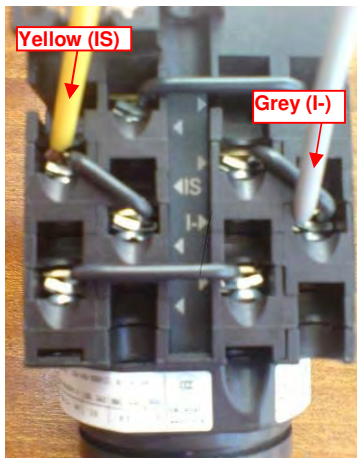
The Alternative Inverter provides its own signal so the additional power supply is not necessary for these installations and the signal line comes directly from the S+ in the inverter. Connect the SWA to the inverter side of the DC isolator switch as shown. Complete the connection of the earth cable through the DC isolator switch.



Top side

Ensure that the top side of the switch, which has the T+ and I+ terminals, is wired as shown.

I+	Inverter positive	To inverter side
T+	Turbine positive	To turbine side
TS	Turbine signal	
T-	Turbine negative	

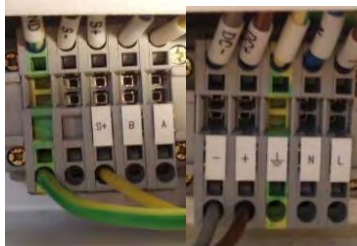


Bottom side

Ensure that the bottom side of the switch is wired as shown.

IS	Inverter signal	To inverter side
I-	Inverter negative	

N.B. If the printed markings on the switch are different to those shown here, contact Renewable Devices before proceeding.

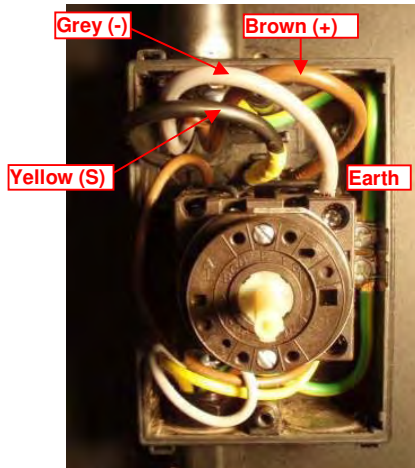


Wire the inverter as shown using appropriate glands and ferrules. (Ensure that the DC wiring tests E2 and E3 have been completed).

From DC isolator	Inverter terminal
Black + yellow sleeve (IS)	S+
Earth	Earth
Grey (I-)	-
Brown (I+)	+

## 14.7. Alternative Inverter – Wiring & Earthing

See sheet 8 of SC0016 for a full earthing schematic.



Connect a 2.5mm<sup>2</sup> earth cable to the banjo for the SWA cable. Run this earth to the inverter and consumer unit in conduit as shown in sheet 8 of SC0016.

In addition, one of the following earthing options must be implemented.

Minimum 10mm<sup>2</sup> earth from the mast to the building earth.

OR

A 4mm<sup>2</sup> earth in conduit from the DC isolator to any earthing point. (For this option the armour of the SWA or 2 x 4mm<sup>2</sup> must be used as the earth connection between the mast and DC isolator).

Before the AC connections are made, the DC tests described in section 8 must be completed. The Alternative Inverter provides its own signal so the additional power supply is not necessary for these installations and the signal line comes directly from the S+ in the inverter.

The AC connections must be made as shown in sheet 8 of SC0016.

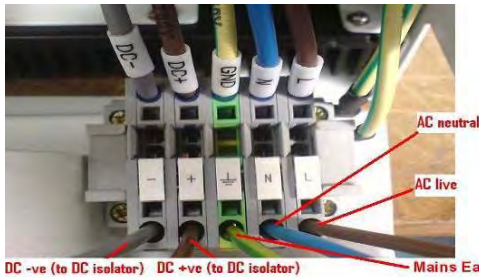
AC wiring to be rated for normal 240V AC operation

AC conductors to be rated for 10A rms and not less than 1.5 mm<sup>2</sup> CSA

IMPORTANT!! AC conductors to be sized for maximum 4% voltage drop. Most cable suppliers can provide look up tables to allow cables to be sized correctly.

Circuit Protective Conductor to be “high integrity” as per BS7671, section 607-02-04(i) (17<sup>th</sup> Edition)

The AC connections must be made and tested by a qualified electrician.



The AC connections should be made at the inverter terminal block side before any connections are made to the mains distribution board.

Complete the AC wiring of the inverter as shown the photograph.

Connection to the mains supply is made at the distribution board with a dedicated single pole MCB type C10. An RCD is not legally required but it is advisable to fit one for added protection.

A rotary AC isolator must be fitted between the inverter and distribution board.

Dual supply warning stickers must be placed at the electrical consumer unit and the inverter so that anyone working on the turbine is aware of the need to isolate it in two places. The labels are provided with the turbine.

Ensure that the appropriate 17<sup>th</sup> Edition certificate is provided and sign off the AC installation section of the commissioning sheet ID0001.

### **14.8. Alternative Inverter – Inverter Test (Test E4)**

Ensure that the DC isolator is in the OFF position.

Switch the MCB/RCD and AC isolator on and check that the inverter screen lights up and counts down from 300 seconds. Check that the display sequence is as shown in the Owners Manual PD0001.

Press the left hand display button until the status screen is shown “Status OK” and an asterisk “\*” are displayed. If there is no asterisk present or the inverter has failed to complete its countdown sequence, contact Renewable Devices.

Lock the DC isolator in the OFF position while installing the rotor and nosecone.



## **15. Appendix D Wooden Pole Installation**



## 16. The drawing SC0018 within Appendix F Installation Certificate ID0019-01

Complete one certificate per turbine and return to Renewable Devices Ltd within 28 days of commissioning. Incomplete or absent Installation Certificates will void the manufacturers warrantee. The installer is responsible for ensuring that the most up to date installation specification is used.

Install Manual Section		Results		Signature
	INSTALLATION SITE DETAILS	Contact name:		
		Address:		
		Phone number:		
	INSTALLER	Contact name:		
		Address:		
		Phone number:		
3	SITE SURVEY	Site survey reference number:		
		Site survey approved by Renewable Devices?	YES / NO	
		Site survey read and understood by installer? Turbine installed as detailed in site survey?	YES / NO	
5	GOODS RECEIVED	I confirm that all goods were inspected on arrival and deemed in good condition.		
4	SERIAL NUMBERS	Turbine number		
		Rotor		
		Nacelle		
		Fins and Booms		



		Inverter				
6	<b>MOUNTING SYSTEM</b>	Mast / Flat Roof Stand / Stand Alone Mast				
6.2	<b>TEST M1 HYDRAULIC LOAD TEST RESULTS TO BS 5080-1</b>	All studs tested to 13kN	ACCEPTABLE / NOT ACCEPTABLE			
6	<b>MOUNTING SYSTEM</b>	I confirm that the mounting system has been installed and tested according to Renewable Devices Installation Manual.				
7,8	<b>NACELLE, FINS, BOOMS</b>	I confirm that the nacelle, fins and booms have been installed and tested according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.				
5.1	<b>TEST E1 ELECTRICAL COMPONENT CHECK</b>	12V PSU Functioning OK	YES / NO			
		Brake Release OK	YES / NO			
		DC Voltage generated	YES / NO			
9.1	<b>STEEL WIRE ARMOUR CABLE DETAILS</b>	SWA length in metres				
		SWA cable size in mm <sup>2</sup>				
9.2	<b>TEST E2 DC WIRING CHECK</b>	Min reading	L+	L-	LS	
		Earth	MΩ	MΩ	MΩ	
		LS	MΩ	MΩ		
		L-	MΩ			
		Acceptable / Not Acceptable				
9.3	<b>TEST E3 DC ISOLATOR CHECK</b>		Turbine side	Inverter site	Open/ Closed Loop	Actual
		Off	TS	IS	O	
			T-	I-	O	
			T+	I+	O	
		On	TS	IS	C	
			T-	I-	C	
			T+	I+	C	
		Brake	TS	IS	O	
			T-	I-	C	
			T+	I+	C	
Reset	TS	IS	O			



			T-	I-	O			
			T+	I+	O			
			TS	I-	C			
			T-	IS	C			
		Acceptable / Not Acceptable						
9.4	TEST E4 DC Installation Test	12V PSU Functioning OK		YES / NO				
		Brake Release OK		YES / NO				
		DC Voltage generated		YES / NO				
9.1	DC ISOLATOR LOCATION							
8, 9	DC WIRING INSTALLATION	I confirm that Earth and DC wiring have been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
11	AC WIRING	I attach a copy of the AC wiring test certificate.						
		I confirm that the AC wiring has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
11.1	INVERTER TEST	Switch on and countdown ok		YES / NO				
		Code version						
11	INVERTER INSTALLATION	I confirm that the inverter has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
12	ROTOR	I confirm that the rotor has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.						
13	TURBINE FUNCTION	<b>NOTE: the turbine is only deemed to have been fully installed once the total energy generated has been seen to increase from the initial value.</b>						
		Was the turbine observed generating power on day of install (depends on wind availability)?		YES / NO				



		Initial kWh reading	Date	
		Second kWh reading	Date	
13	HANDOVER	SSEG sheet sent to DNO, and copy attached?	YES / NO	
		Owners Manual to customer?	YES / NO	

**DECLARATION**

I/we, being the person(s) responsible for the installation of the SWIFT™ Rooftop Wind Energy System(s) noted above, hereby CERTIFY that I/we have been trained and authorised by Renewable Devices Ltd to carry out this work, and that the installation and commissioning has been carried out in complete compliance with the most recent SWIFT™ installation specification as issued by Renewable Devices Ltd, and all appropriate Health & Safety legislation.

I hereby CERTIFY that all of the tests detailed in the SWIFT installation specification have been carried out, that the above tests were carried out by me, and that the results are as shown above.

I hereby CERTIFY that the G83/1 SSEC Installation Commissioning Confirmation has been completed and submitted to the DNO. Attach a copy of the SSEC Installation Commissioning Confirmation to this document when returning to Renewable Devices Ltd.

<b>NAME</b> (Please print full name)	
<b>SIGNATURE</b>	
<b>COMPANY/CONTRACTOR</b>	
<b>INSTALLATION DATE</b>	

Return to Installer Returns; Renewable Devices Ltd; SAC Bush Estate  
Edinburgh EH26 0PH within 28 days of commissioning.

Appendix G SC0026, SC0018 & Technical Drawings – Wooden Pole Mounted Installation Drawing gives an overview of the components of the turbine and how it is installed. Unless otherwise agreed in writing with Renewable Devices, all aspects of the installation must conform to this appendix, SC0018 and then to the installation procedures above. All sections and tests in the main body of the install procedure must be completed unless specifically replaced by an alternative test procedure within this appendix

The wooden pole should be delivered to site with the steel adaptor in place as shown in SC0018 sheet 2. Two levelling blocks are attached near the base of the pole which are pre-set during manufacture to be aligned with the metal adaptor. Before proceeding with the installation, check that the metal adaptor is correctly aligned to the wooden pole using these levelling points.

The recommended method of carrying out a wooden pole installation is to assemble and test the turbine with the pole in the horizontal position and then to lift it into the vertical position. If it is not possible to carry out the installation in this way, then suitable access and lifting equipment will be required and the turbine assembled on to the vertical pole.

The pole is planted into a hole to the dimensions shown on drawing SC0018 sheet 11. This hole is normally made using a truck mounted auger.

## **16.1. Wooden Pole – Mast Cable**



See sheets 1 and 3 of SC0018 for details of the nacelle assembly and tightening torques.

Feed the mast cable down the steel adaptor and through the 20mm gland hole.

## 16.2. Wooden Pole – Nacelle

It is the installer's responsibility to ensure that all lifting is carried out safely. The mass of the nacelle is 35Kg.

When fitting the nacelle take care not to trap wires (or fingers!) between the base of the nacelle clamp and the top of the pole. Ensure that no strain is put on the connectors.



Swivel the narrow base of the nacelle so the pre-drilled hole in the metal pole is visible through the clamp and, using threadlock, fit the M10x20 retaining bolt.

The nacelle clamp should then be attached using threadlock and the 8 M6x40 capscrews. Tighten all bolts lightly at first so that there is an even spacing on both sides of the nacelle clamp. Remember to apply threadlock to all the bolts and to observe the correct torque sequence as illustrated on sheet 3 of SC0018.

## 16.3. Wooden Pole – Cable & Earth



Leave approx 0.5m of cable spare in the steel adaptor. Fit and tighten the 20mm gland. Use silicon sealant or another suitable waterproof flange sealant.



Attach a 10mm<sup>2</sup> earth to the designated earthing point on the steel adaptor using the nut and bolt as shown on sheet 4 of drawing SC0018. Cut the earth to 1m longer than the pole. Run the earth and mast cable down the pole in 20mm PVC conduit, secured with pipe clamps at 0.5m intervals. Leave 0.5m cable free to loop into the junction box.



Continue the 10mm<sup>2</sup> earth down the pole, attaching the cable with brass staples at 0.5m intervals.



Strip back insulation on the bottom 2m of earth cable free of insulation. Coil the excess cable at the base of the pole and attach with staples.

Attach the junction box.

Terminate the mast cable using a 20mm IP68 rated gland at the junction box. Glands must be on the underside of the junction box.

#### 16.4. Wooden Pole – Brake Release and DC Voltage Test (Test E1)

This test must be carried out with the nacelle and mast cable installed and before the SWA is connected to the junction box on the wooden pole. See sheet 5 of SC0018 for a diagram of the test set up.

Rotate the shaft of the turbine clockwise. The shaft should rotate with a pulsed resistance, confirming that the brake is applied.

Set a multimeter to read DC voltage and connect it between the DC positive 2 [L+] and negative 1 [L-] lines at the junction box. Using a 12V battery or 12V regulated PSU, apply 12V DC between the DC negative 1 [L-] and signal line 3 [S]. It is advisable to have short lengths of cable suitably terminated for connecting the chosen power supply to the terminal block prepared for this test. Check that the brake releases while the voltage is applied. Rotate the shaft. There should be a smooth action, indicating that the brake has successfully released.



If the brake is not released, connect the positive power supply terminal to cable 1 [L-] and the negative supply terminal to cable 3 [S] and then hold for thirty seconds to reset the brake. Reapply 12V DC between the DC negative 1 [L-] and signal line 3 [S].

When the shaft is rotated by hand, a voltage should be present between the DC lines, which will show on the multimeter, indicating correct operation. Check polarity of DC voltage is in accordance with the wiring numbers/names as shown in drawing SC0018 sheet 5.

## **16.5. Wooden Pole – DC Connections**

See sheet 7 of SC0018 for an overview of the DC wiring.

- All DC wiring to be rated minimum 1000V DC to earth and rated minimum 10A
- All DC conductors to be a minimum of 2.5mm<sup>2</sup> CSA

Due to the high earth leakage of between 10 and 20 mA, min 4mm<sup>2</sup> earth cable must be used in conduit throughout the installation. (The mast cable supplied does not have a 4mm<sup>2</sup> earth as the nacelle is also earthed mechanically through the clamp to the 10 mm<sup>2</sup> mast earth).

Armoured cable should be run between the junction box on the wooden pole and the DC Isolator. Use 3 core SWA, using the armour as earth. Allow excess cable to allow for manoeuvring the mast into place after assembly of the turbine. The cable sizing is shown on sheet 7 of SC0018.

Strip back the sheath and armour so that there is sufficient length for the cores to be connected at the junction box. Fit a CWS gland and connect the armour to the earth from the mast cable using earth link wire. Connect the cores of the SWA cable to the junction box as shown in sheet 8 of SC0018. Note SWA has the correct colours for DC wiring harmonised regulations: The black core should be taped or heat-shrunk in yellow at both ends to indicate that it is the signal cable.

The DC isolator is supplied with the Swift Turbine. This is a specially specified item and should not be substituted with other isolators.



## **17. Appendix E SSEG Commissioning Sheet**

SSEG INSTALLATION COMMISSIONING CONFIRMATION of a SSEG unit connected in parallel with the public distribution Network – in accordance with Engineering Recommendation G83/1. One Commissioning Pro-forma per installation is to be submitted to the DNO. A copy to be retained by the Turbine owner



## SSEG Commissioning Confirmation

SSEG INSTALLATION COMMISSIONING CONFIRMATION (G83/1 – Appendix 3)

<b>SITE DETAILS</b>	
Property address (inc. post code)	
Telephone number	
Customer supply number (MPAN)	
Distribution Network Operator (DNO)	
Contact Details	
SSEG owner	
Contact person	
Contact telephone number	
<b>SSEG DETAILS</b>	
Manufacturer and model type	Swift Turbine, Renewable Devices Ltd
Type of prime mover and fuel source	Wind
Serial number / version numbers of software (where appropriate)	Mark 2 Code: DSP 335A
SSEG rating (A) and power factor (under normal running conditions) Maximum peak short circuit current (A)	Amps 7.2 , Volts 230 and power factor $\geq 0.99$ Or 1.65kW 8A
Serial number of SSEG (Turbine Number)	
Location of SSEG within the installation	
Location of multi pole isolator	



INSTALLER DETAILS	
Installer	
Accreditation/Qualification	
Address (incl post code)	
Contact person	
Telephone Number	
Fax Number	
E-mail address	
INFORMATION TO BE ENCLOSED	
Final copy of circuit diagram	
SSEG Test Report	
Computer print out (where possible) or other schedule of protection settings	
Electricity meter(s) make and model:	

**DECLARATION – TO BE COMPLETED BY INSTALLER**

The SSEG installation complies with Engineering Recommendation G83/1.	Yes/No
Protection settings comply with Engineering Recommendation G83/1.	Yes/No
Protection settings are protected from alteration except by prior written agreement between the DNO and the Customer or his agent.	Yes/No
Safety labels have been fitted in accordance with section 6.2 of Engineering Recommendation G83/1.	Yes/No
The SSEG installation complies with BS7671 and an installation test certificate is attached.	Yes/No
Comments (continue on separate sheet if necessary)	
Name:	Signature:
	Date:



**Bureau Veritas Consumer  
Product Services GmbH**

Businesspark A96  
86842 Türkheim  
Germany  
+ 49 (0) 8245 96810-0  
cps-tuerkheim@de.bureauveritas.com

## Certificate of compliance

**Applicant:** Kaco new energy GmbH  
Carl-Zeiss-Str. 1  
74172 Neckarsulm  
Germany

**Product:** Automatic disconnection device between a generator  
and the public low-voltage grid

**Model:** Powador 2002; Powador 3002; Powador 4202;  
Powador 5002; Powador 6002

### Use in accordance with regulations:

Automatic disconnection device with single-phase mains surveillance in accordance with Engineering Recommendation G83/1 for photovoltaic systems with a single-phase parallel coupling via an inverter in the public mains supply. The automatic disconnection device is an integral part of the aforementioned inverter.

### Applied rules and standards :

Engineering Recommendation G83/1, June 2008: Recommendations for the Connection of Small-scale Embedded Generators (Up to 16A per Phase) in Parallel with Public Low-Voltage Distribution Networks.

The Powador 4202, Powador 5002 and Powador 6002 are rated >16A per phase. However all requirements of G83/1 are fulfilled.

The safety concept of an aforementioned representative product corresponds at the time of issue of this certificate of valid safety specifications for the specified use in accordance with regulations.

**Report number:** 08TH0280-G83  
**Certificate number:** U10-013  
**Date of issue:** 2010-01-15      **Valid until:** 2013-01-15

Andreas Aufmuth



## 18. Appendix F Installation Certificate ID0019-01

Complete one certificate per turbine and return to Renewable Devices Ltd within 28 days of commissioning. Incomplete or absent Installation Certificates will void the manufacturers warrantee. The installer is responsible for ensuring that the most up to date installation specification is used.

Install Manual Section		Results		Signature
	INSTALLATION SITE DETAILS	Contact name:		
		Address:		
		Phone number:		
	INSTALLER	Contact name:		
		Address:		
		Phone number:		
3	SITE SURVEY	Site survey reference number:		
		Site survey approved by Renewable Devices?	YES / NO	
		Site survey read and understood by installer? Turbine installed as detailed in site survey?	YES / NO	
5	GOODS RECEIVED	I confirm that all goods were inspected on arrival and deemed in good condition.		
4	SERIAL NUMBERS	Turbine number		
		Rotor		
		Nacelle		
		Fins and Booms		
		Inverter		



6	<b>MOUNTING SYSTEM</b>	Mast / Flat Roof Stand / Stand Alone Mast				
6.2	<b>TEST M1 HYDRAULIC LOAD TEST RESULTS TO BS 5080-1</b>	All studs tested to 13kN		ACCEPTABLE / NOT ACCEPTABLE		
6	<b>MOUNTING SYSTEM</b>	I confirm that the mounting system has been installed and tested according to Renewable Devices Installation Manual.				
7,8	<b>NACELLE, FINS, BOOMS</b>	I confirm that the nacelle, fins and booms have been installed and tested according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.				
5.1	<b>TEST E1 ELECTRICAL COMPONENT CHECK</b>	12V PSU Functioning OK		YES / NO		
		Brake Release OK		YES / NO		
		DC Voltage generated		YES / NO		
9.1	<b>STEEL WIRE ARMOUR CABLE DETAILS</b>	SWA length in metres				
		SWA cable size in mm <sup>2</sup>				
9.2	<b>TEST E2 DC WIRING CHECK</b>	Min reading	L+	L-	LS	
		Earth	MΩ	MΩ	MΩ	
		LS	MΩ	MΩ		
		L-	MΩ			
		Acceptable / Not Acceptable				
9.3	<b>TEST E3 DC ISOLATOR CHECK</b>		Turbine side	Inverter site	Open/ Closed Loop	Actual
		Off	TS	IS	O	
			T-	I-	O	
			T+	I+	O	
		On	TS	IS	C	
			T-	I-	C	
			T+	I+	C	
		Brake	TS	IS	O	
			T-	I-	C	
			T+	I+	C	
		Reset	TS	IS	O	
			T-	I-	O	



			T+	I+	O		
			TS	I-	C		
			T-	IS	C		
		Acceptable / Not Acceptable					
9.4	TEST E4 DC Installation Test	12V PSU Functioning OK		YES / NO			
		Brake Release OK		YES / NO			
		DC Voltage generated		YES / NO			
9.1	DC ISOLATOR LOCATION						
8, 9	DC WIRING INSTALLATION	I confirm that Earth and DC wiring have been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.					
11	AC WIRING	I attach a copy of the AC wiring test certificate.					
		I confirm that the AC wiring has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.					
11.1	INVERTER TEST	Switch on and countdown ok		YES / NO			
		Code version					
11	INVERTER INSTALLATION	I confirm that the inverter has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.					
12	ROTOR	I confirm that the rotor has been installed according to Renewable Devices drawing number SC0016 and the Installation Manual IP0001.					
13	TURBINE FUNCTION	<b>NOTE: the turbine is only deemed to have been fully installed once the total energy generated has been seen to increase from the initial value.</b>					
		Was the turbine observed generating power on day of install (depends on wind availability)?		YES / NO			
		Initial kWh reading		Date			



		Second kWh reading	Date	
13	HANDOVER	SSEG sheet sent to DNO, and copy attached?	YES / NO	
		Owners Manual to customer?	YES / NO	

**DECLARATION**

I/we, being the person(s) responsible for the installation of the SWIFT™ Rooftop Wind Energy System(s) noted above, hereby CERTIFY that I/we have been trained and authorised by Renewable Devices Ltd to carry out this work, and that the installation and commissioning has been carried out in complete compliance with the most recent SWIFT™ installation specification as issued by Renewable Devices Ltd, and all appropriate Health & Safety legislation.

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## **19. Appendix G SC0026, SC0018 & Technical Drawings**